



CLEAN LABEL CONFERENCE

May 24-25, 2022. Itasca, Illinois

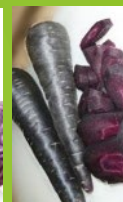
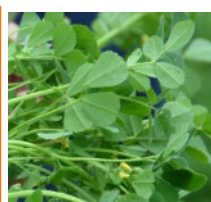
The State of Natural Colorants: Advice on Applications to Updates on Recent Research

Slightly Redacted Version

M. Monica Giusti, Ph.D.



THE OHIO STATE
UNIVERSITY



Dr. M. Mónica Giusti

- ▶ Food Engineer, UNALM, Peru
- ▶ MS and PhD in Food Science, Oregon State Univ.
- ▶ Distinguished Professor, The Ohio State Univ., Food Science & Technology Dpt., CFAES



- >120 peer reviewed manuscripts, 25 chapters, 4 books
- Innovation and Teaching awards, OSU, IFT
- 8 patents granted, 3 more pending
- Fellow of the National Academy of inventors (since 2020)



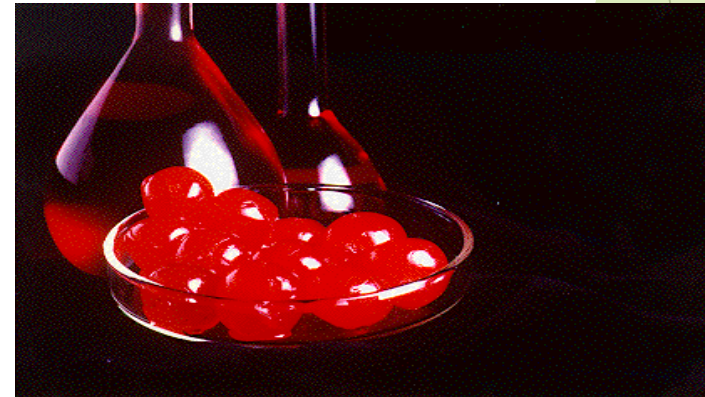
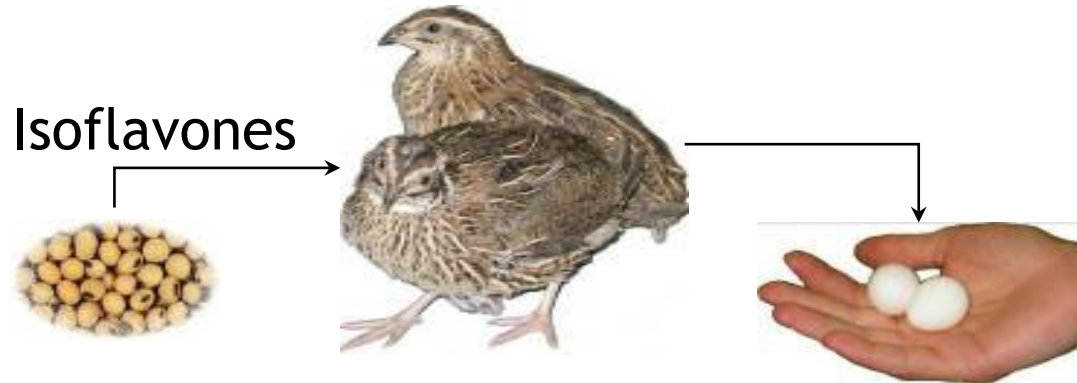
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Research Interest: Flavonoids

- **Isoflavones**
 - Phytoestrogens
- **Anthocyanins**
 - **Natural colorants**
 - Phytonutrients
- **Proanthocyanidins**
 - Urinary tract protection

Areas of work

- ▶ Analytical
- ▶ Horticultural
- ▶ Processing – food applications
- ▶ Bioavailability
- ▶ Health benefits



A person wearing a light blue button-down shirt is holding a white plastic bottle with a red cap. They are standing in a grocery store, with various products visible in the background. Three circular callouts are overlaid on the image, each containing text about product attributes.

No
Artificial
Colors

Clean Label
Ingredients

Colors
Sourced from
Plants

Consumer Trends

WANT TO AVOID...

- ▶ Synthetic ingredients
- ▶ Artificial colors
- ▶ Complex labels

WANT TO SEE...

- ▶ Natural
- ▶ Healthy
- ▶ Clean labels
- ▶ “super foods”





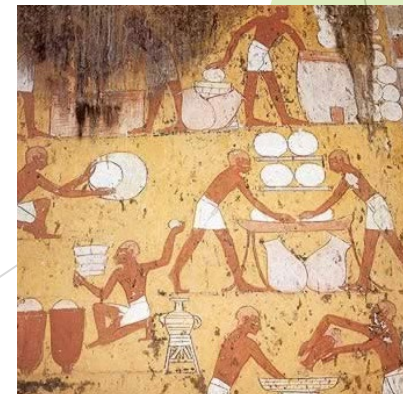
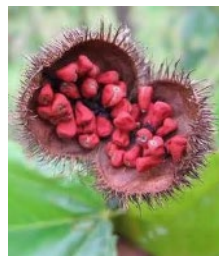
Why do we add colorants to food?

- ▶ < 85% of consumer buying decisions are potentially influenced by color
- ▶ Color has a major impact on flavor perception and flavor acceptance.
- ▶ Effective color usage drives consumer trial and acceptance.

Colors Added to Foods

Color has been added to foods since ancient times, and by cultures all over the world:

- ▶ (1500 BC) Egyptian wall paintings show color was used in candy
- ▶ (400 BC) Pliny the Elder spoke of artificial wine color
- ▶ Incas colored foods and fabrics with cochineal
- ▶ Mayans colored their food with annatto



Classes of Food Colorants in the USA

- ▶ Certified Colorants: Synthetic colorants
 - ▶ Chemically synthesized
 - ▶ EVERY batch must be FDA certified
- ▶ Colors Exempt from Certification
 - ▶ Colors from natural sources
 - ▶ Plant, animal or minerals pigments
 - ▶ OR... Nature identical



Food colorant uses

Only colorants determined to be safe by the FDA can be used (listed in 21CFR73)

- ▶ Enhance & correct colors already present
- ▶ Provide color identity to colorless foods
- ▶ Account for color loss during storage

Food colorants should never be used to...

- Hide defects
- Deceive consumers

Synthetic Colorants Concerns

- ▶ Potential negative side effects
 - ▶ Allergies
 - ▶ Hypersensitivity
 - ▶ “The Southampton study”, UK - since 2007
 - ▶ Showed link between tested synthetic colorants and hyperactivity in children (ADHD)
- ▶ Regulatory changes in Europe, concerns all over the world.

European Food Safety Authority Warning Requirement



“consumption may have an adverse effect on activity and attention in children.”

FD&C Red#40,
Yellow#6, Blue#1



NUTRI-GRAIN CEREAL
BARS STRAWBERRY

Colors: Red No. 40, Yellow No. 6,
Blue No. 1



NUTRI-GRAIN SOFT BAKE
BARS STRAWBERRY

Colors: Beetroot red, Annatto, Paprika
extract

Beetroot red,
Annatto, Paprika



Warning in the USA?

- In 2011 FDA formed an expert panel to evaluate if warning labels were needed
- FDA decided not to require warnings, but recommended re-evaluation of the safety of all synthetic dyes.

Can we just remove synthetic colors?

- ▶ We eat with our eyes first...
- ▶ Consumers correlate color with
 - ▶ Identity of the product - product recognition
 - ▶ Flavor identification
 - ▶ Overall quality characteristics
 - ▶ Sometimes even safety and nutritional value!



Could we just use red to get red, and blue to get blue...???

- Replicating the colors from nature is not an easy task!



Where to start? Important considerations

- ▶ Your Product
 - ▶ What are the ingredients, processes, packaging
 - ▶ What color is the right color for your product?
- ▶ Who is your customer / target market
- ▶ Regulatory restrictions --- www.eCFR.gov



About the colorant choice

- ▶ Interaction with your Product
 - ▶ What color will it provide to your product?
 - ▶ How will it interact with other food components?
- ▶ Consumer perception
 - ▶ How will the color be listed?
 - ▶ Will it have a positive response from consumers?
- ▶ Regulations: Is the colorant allowed - at what level of usage?



Colors Exempt from Certification, 21CFR73

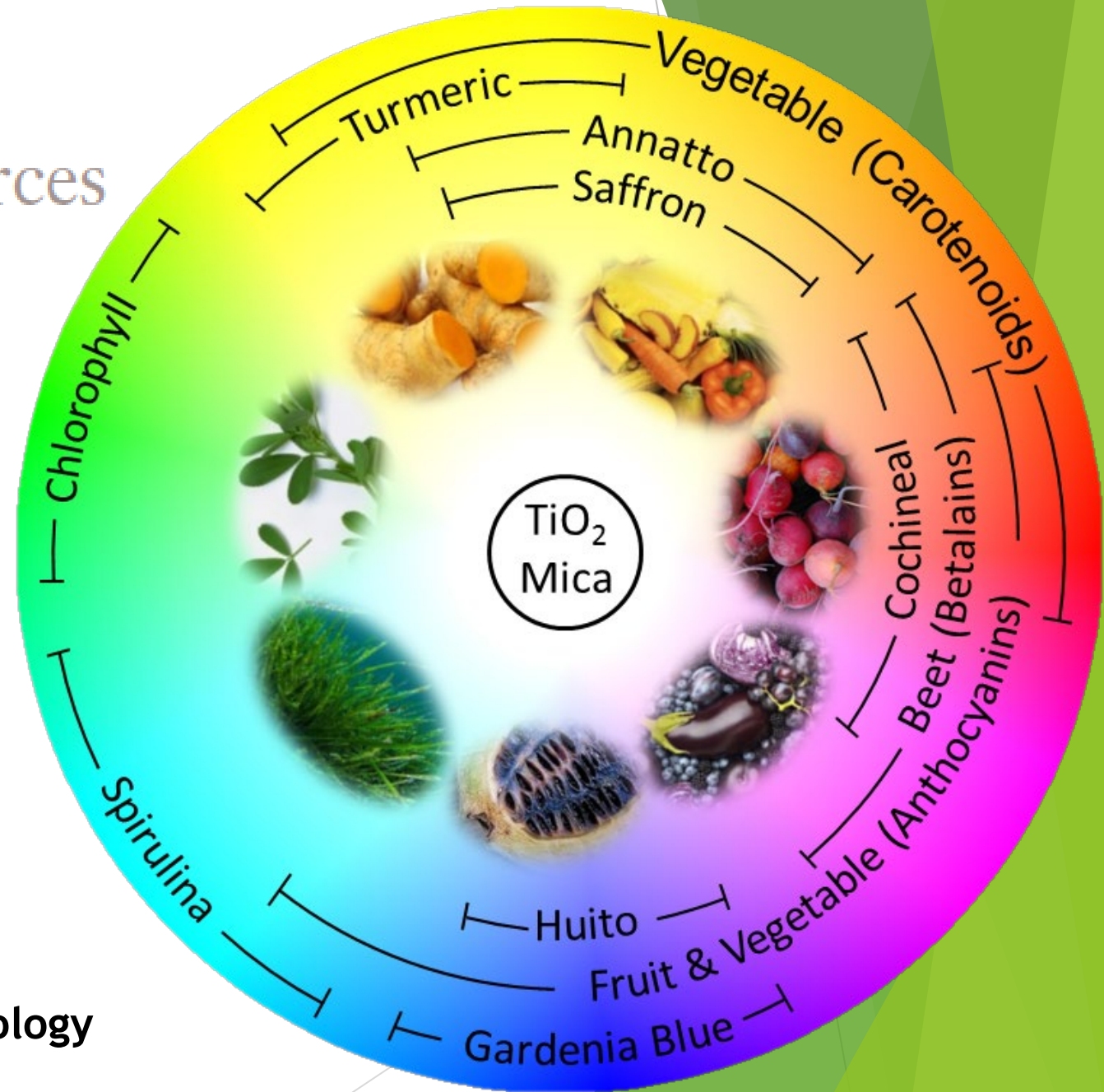
- Annatto extract
- Dehydrated beets (beet powder)
- [β]-Apo-8'-carotenal
- [β]-Carotene
- Butterfly pea flower extract
- Calcium Carbonate
- Canthaxanthin
- Caramel
- Carrot oil
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- Cottonseed flour (toasted, partially defatted, cooked)
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- Fruit juice
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- Lycopene, tomato extract or concentrate
- Mica-based pearlescent pigments
- Paprika / Paprika oleoresin
- Riboflavin
- Saffron
- Soy leghemoglobin
- Sodium copper chlorophyllin
- Spirulina extract
- Synthetic iron oxide
- Titanium dioxide
- Turmeric
- Turmeric oleoresin
- Vegetable juice

A total of 39 are listed, with 30 for use in human food.

Natural Colorants: Food Colorants from Natural Sources

Gregory T. Sigurdson, Peipei Tang,
and M. Mónica Giusti

- Vegetable Sources
- Animal / Microbial Sources
- Mineral Sources



Annual Review of Food Science and Technology
Vol. 8:261-280 (2017)



Pigments in Plants: Nature is Colorful!!

Chemical Group	Pigments	Coloration	Occurrence (examples)
Tetrapyrroles	Chlorophylls	Blue-green	Broccoli, lettuce, spinach
Isoprenoid / Tetraprenoids	B-carotene	Yellow-orange	Carrots, melons, peaches
	Lycopene	Orange-red	Tomatoes, watermelon
Polyphenols	Anthocyanins	Orange-red-blue	Berries, red apple, red radish
	Flavonols	White-cream	Onions, coliflower
N-heterocyclic	Betalains	Purple/red-orange	Beets, cactus pear

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Only 1 colorant derived from Chrolophyll.

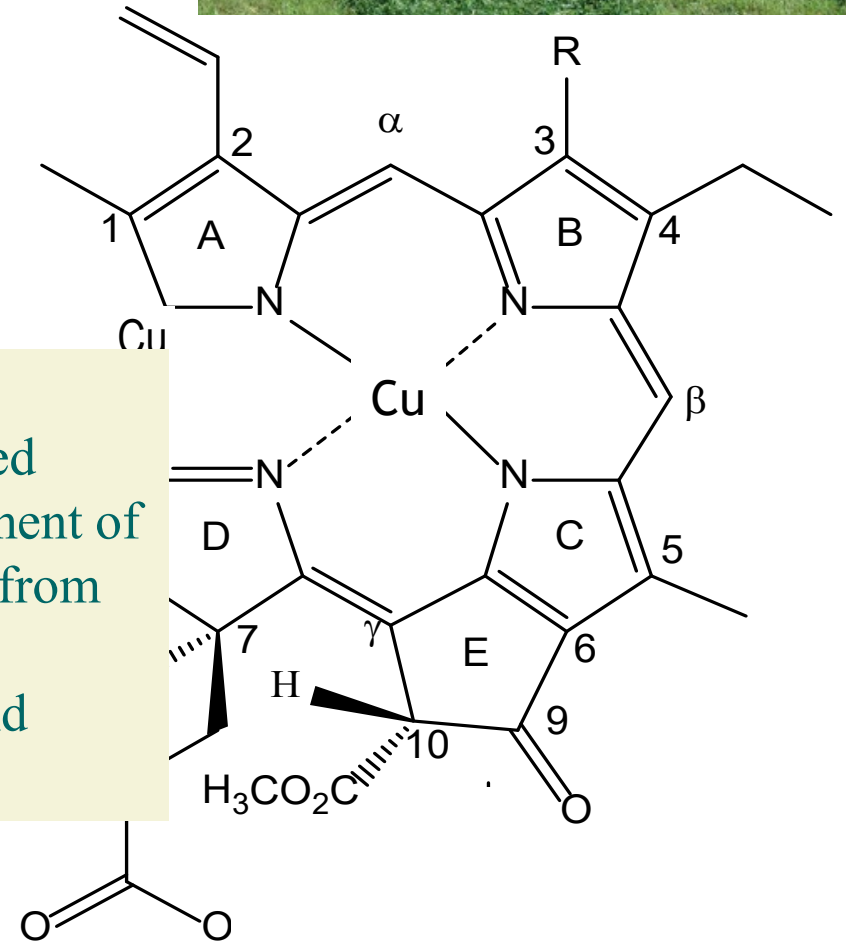
Chlorophyll-derived Colorant



Sodium copper chlorophyllin:

- Water soluble!!
- Mg^{2+} replaced with Cu^{2+}
- Restricted use in dry mix cit

Identity. (1) The color additive sodium copper chlorophyllin is a green to black powder prepared from chlorophyll by saponification and replacement of magnesium by copper. Chlorophyll is extracted from alfalfa (*Medicago sativa*) using any one or a combination of the solvents acetone, ethanol, and hexane. (CFR 21 Part 73.125)



Colors Exempt from Certification, 21CFR73

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- **[β]-Apo-8'-carotenal**

- **[β]-Carotene**

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- Caramel
- **Carrot oil**
- Cochineal extract; Carmine

- Cottonseed flour (toasted, partially defatted, cooked)

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- Fruit juice

- Grape color extract

- Grape skin extract (enocianina)

- **Lycopene, tomato extract or concentrate**

- Mica-based pearlescent pigments

- **Paprika / Paprika oleoresin**

- Riboflavin

- **Saffron**

- Soy leghemoglobin

- Sodium copper chlorophyllin

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- Synthetic iron oxide

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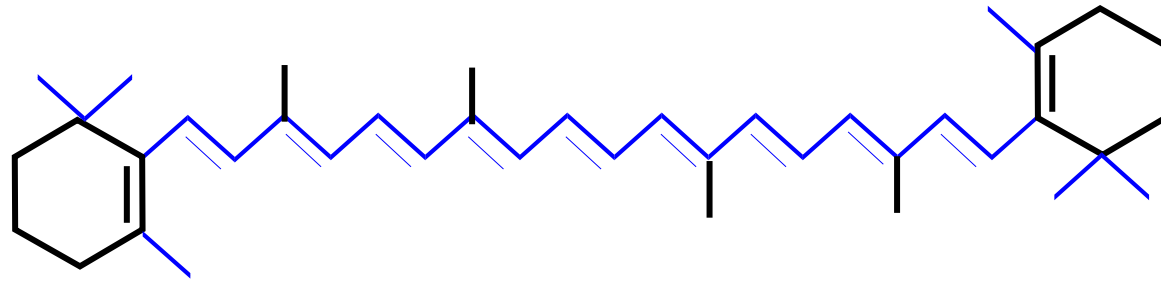
- Turmeric

- Turmeric oleoresin

- Vegetable juice

Several carotenoid-based or related colorants.

Carotenoids



- Colors range from yellow to orange to intense red
- Fat soluble
- Beta carotene: precursor to vitamin A



Commercial Forms of Carotenoids

- ▶ MANY!!!! Nature identical and from nature
- ▶ Physical properties
 - ▶ Liquid suspension in vegetable oil
 - ▶ Semi-solid suspension 25% in hydrogenated vegetable oil
 - ▶ Beadlet-water dispersible
 - ▶ Emulsion, beverage type



Annatto

Canthaxanthin
beadlets



β -carotene
suspensions
and beadlets

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(a) *Identity.* (1) The color additive dehydrated beets is a dark red powder prepared by dehydrating sound, mature, good quality, edible beets. CFR 21, Part 73.40

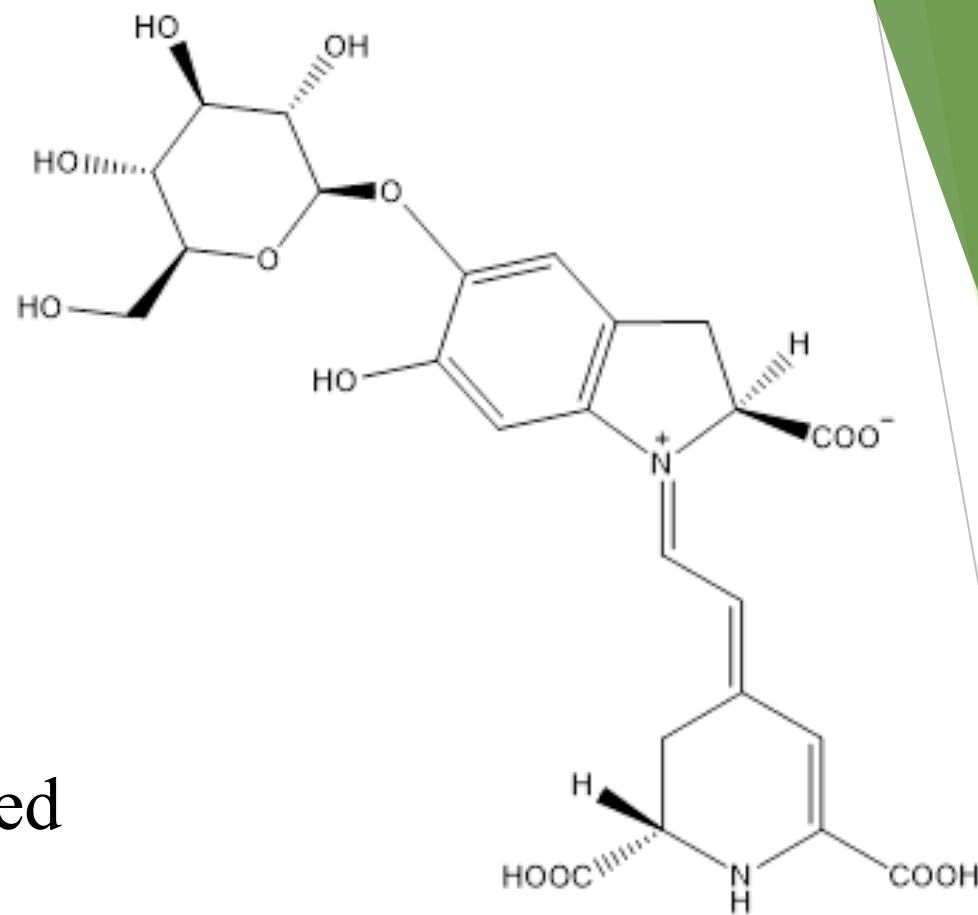
Should be used according to GMPs.

Beet based colorant



Betalains

- From yellow to purple-red
- Water soluble
- Limited distribution in nature
- Not very susceptible to pH, works great at pH close to neutral
- Sensitive to light, heat, oxygen

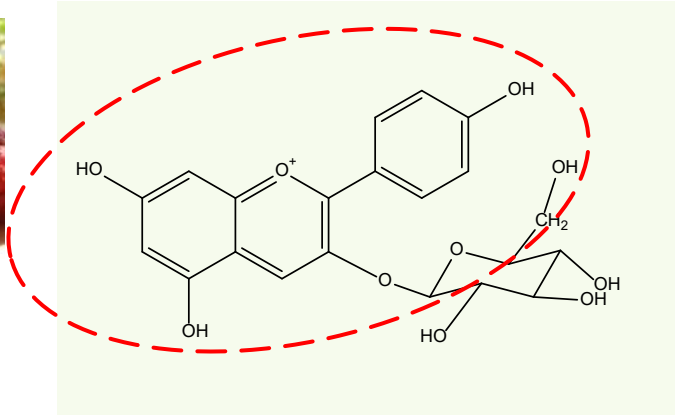


Colors Exempt from Certification, 21CFR73

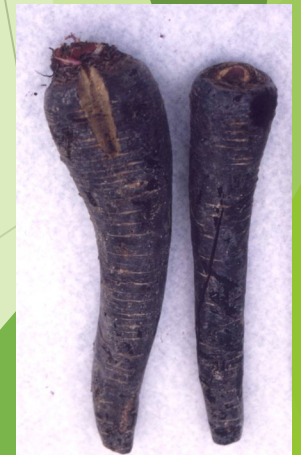
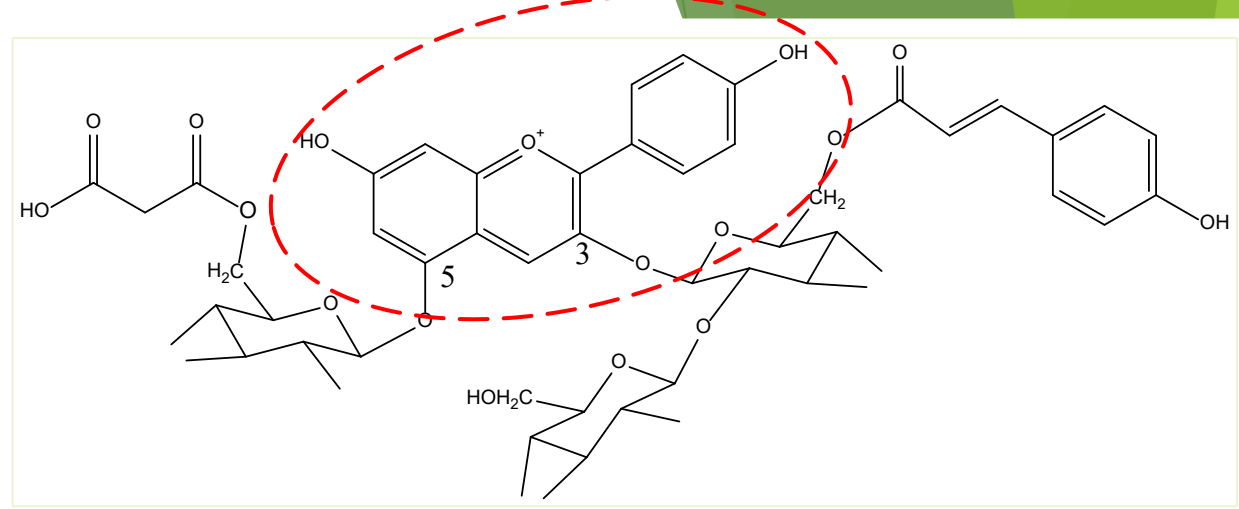
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- **Vegetable juice**

Anthocyanin-based Colorants.

Anthocyanin Sources



**Berries & most fruits:
Simple pigments**



**Other Sources:
Complex pigments**

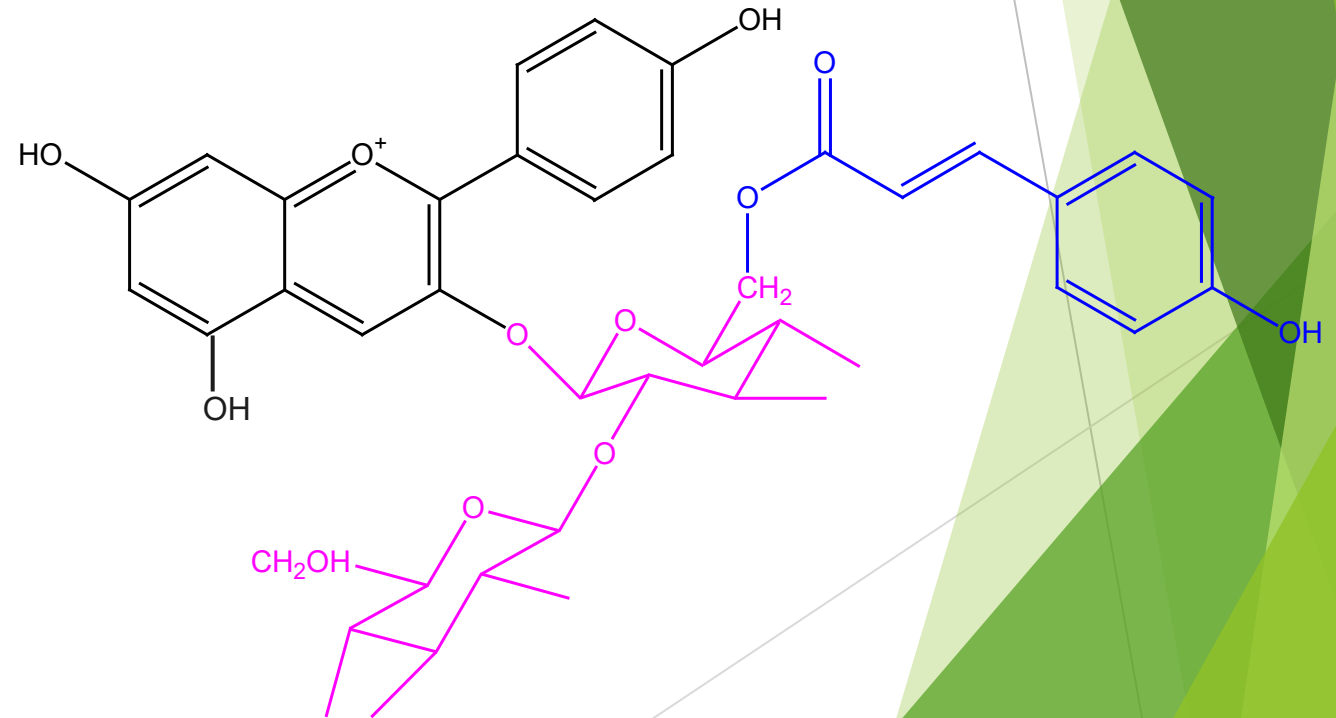
Fruit & Vegetable Juice Concentrates

- ▶ Pigments expressed and concentrated using:
 - ▶ Water as solvent
 - ▶ Physical means of extraction / concentration
 - ▶ Processes / aids already approved for juice manufacture
- ▶ Source must be edible
- ▶ NOT approved as juice
 - ▶ Alcohol / other solvents
 - ▶ Use of resins that separate based on chemical means / affinity



Anthocyanin colors are affected by...

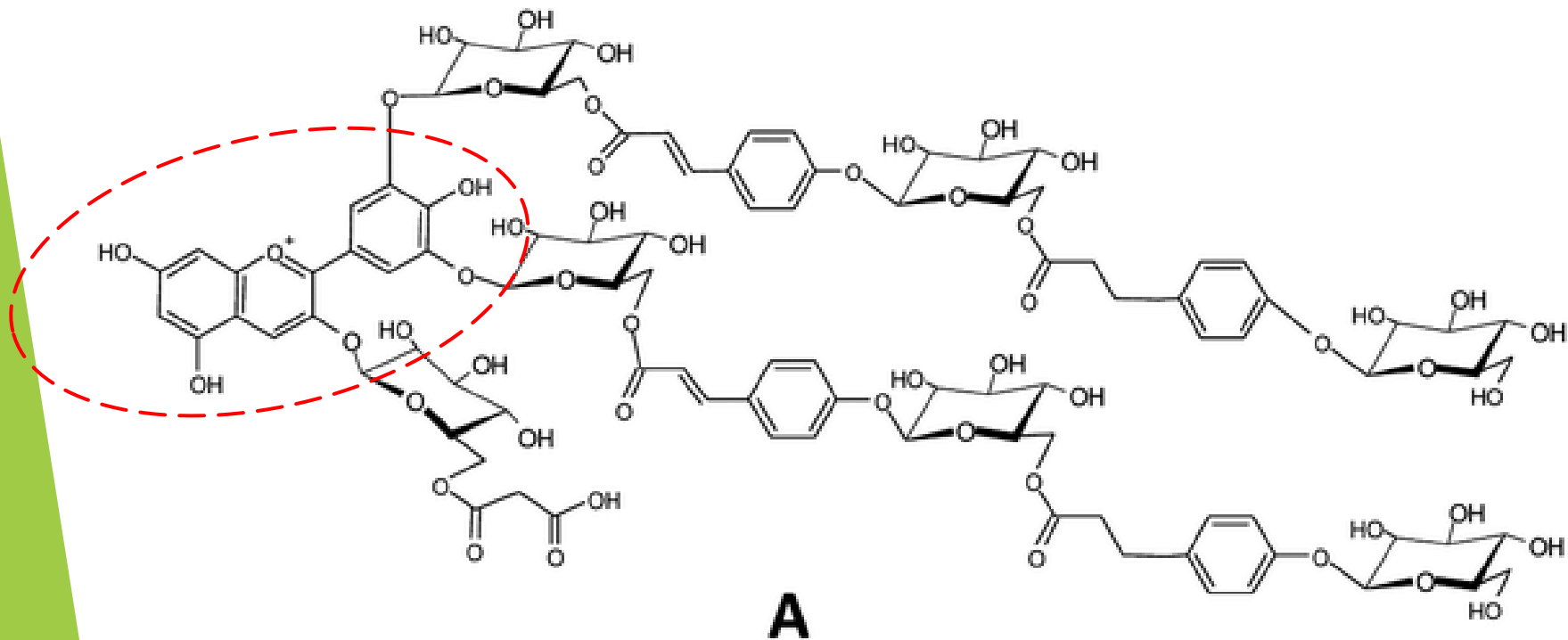
- ▶ Chemical Structure
- ▶ Matrix composition
 - ▶ pH
 - ▶ Enzymes or pro-oxidants
 - ▶ Metals
 - ▶ Co-pigmentation
 - ▶ Bisulfite
- ▶ Other stressors
 - ▶ Temperature
 - ▶ Light
 - ▶ Oxygen



Just Approved, Oct 2021

► Butterfly Pea Flower Extract:

- Anthocyanin-based colorant, produces blue colors even in low acid pH



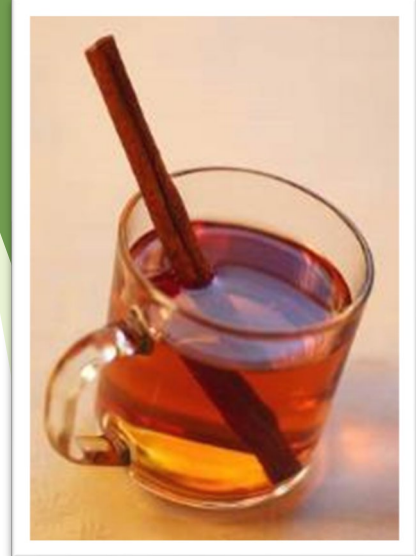
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- Synthetic iron oxide
- Titanium dioxide
- **Turmeric**
- **Turmeric oleoresin**
- Vegetable juice

Other Interesting Colorants.

Caramel Colors

- ▶ Produced from heat treatment of sugars
 - ▶ Glucose, fructose, lactose, malt syrup, molasses, starch hydrolysates
 - ▶ Salts, acids or alkalis can produce a variety of colors.
- ▶ Many different applications:
 - ▶ Baking, desserts and confectionary
 - ▶ Sauces, soups and seasonings
 - ▶ Beverages
 - ▶ Snacks and cereals
 - ▶ Meats and poultry



Other natural sources of colorants

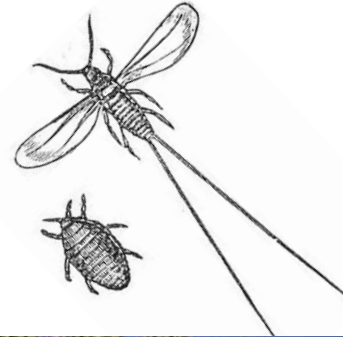
► Turmeric

- From tubers of a plant ("*Curcuma longa*")
- Yellow to orange
- Curry pigments



► Cochineal / carmine

- Source: dried insects
- Colors form orange to brick red
- Used in foods and many cosmetics!



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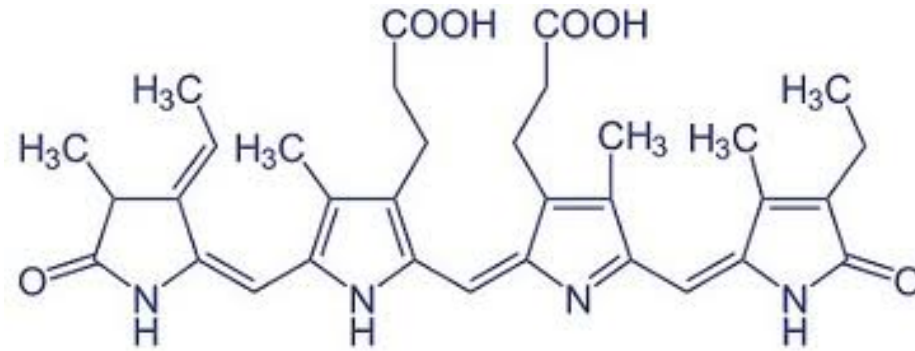
New Colorants Approved Since 2000

Recently Approved

- ▶ **Sodium Copper Chlorophyllin** (2002)
- ▶ **Tomato lycopene extract; tomato lycopene concentrate** (2005)
 - ▶ Red to dark brown oleoresin extracted with ethyl acetate from fresh, edible varieties of the tomato. The coloring is lycopene.
- ▶ **Mica-based pearlescent pigments** (2006)
 - ▶ Platelets of potassium aluminum silicate (mica) with titanium dioxide. Part transmittance, reflection and interference of light. Use in cereal, confectionary, spirits, alcohol.



Spirulina (2013)



- ▶ Green to blue in color
- ▶ Edible cyanobacterium, primarily from *Arthrospira platensis* and *Arthrospira maxima*.
- ▶ Phycocyanins and chlorophyll
- ▶ Main safety concern: production of toxic compounds by some cyanobacteria.



Spirulina Extract as Food Colorant

- ▶ GRAS Self affirmation, 2002 - not as colorant, but ingredient with color
- ▶ FDA approved Spirulina as Food Colorant for candy and chewing gum in September 2013
- ▶ Additional uses approved later, including frosting, dairy products, other desserts, gelatin, cereals, according to GMPs



Approved 2019

► Soy leghemoglobin (2019):

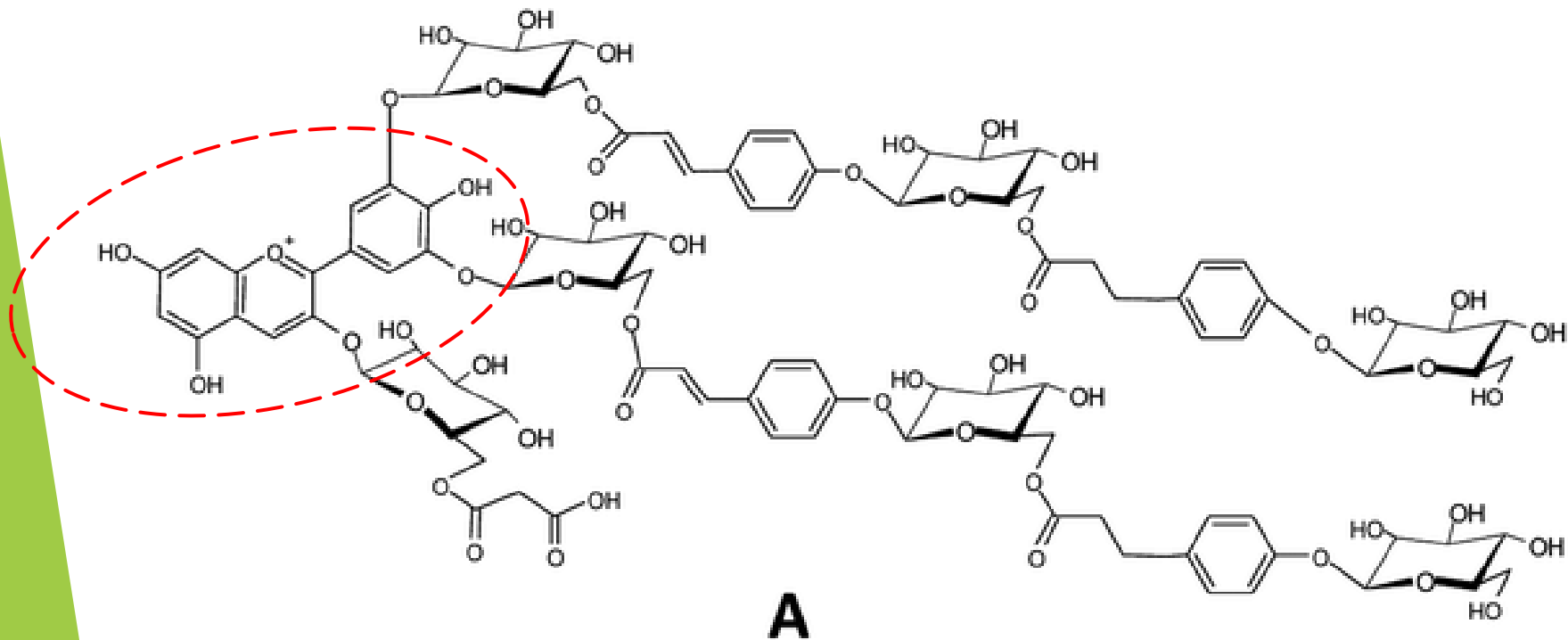
- Product of controlled fermentation of a non-pathogenic and non-toxicogenic strain of the yeast, *Pichia pastoris*, genetically engineered to express soy leghemoglobin protein. It imparts a reddish-brown color.
- Behaves like meat myoglobin



Just Approved, Oct 2021

► Butterfly Pea Flower Extract:

- Anthocyanin-based colorant, produces blue colors even in low acid pH



Transitioning to Colorants from Natural Sources

Challenges:

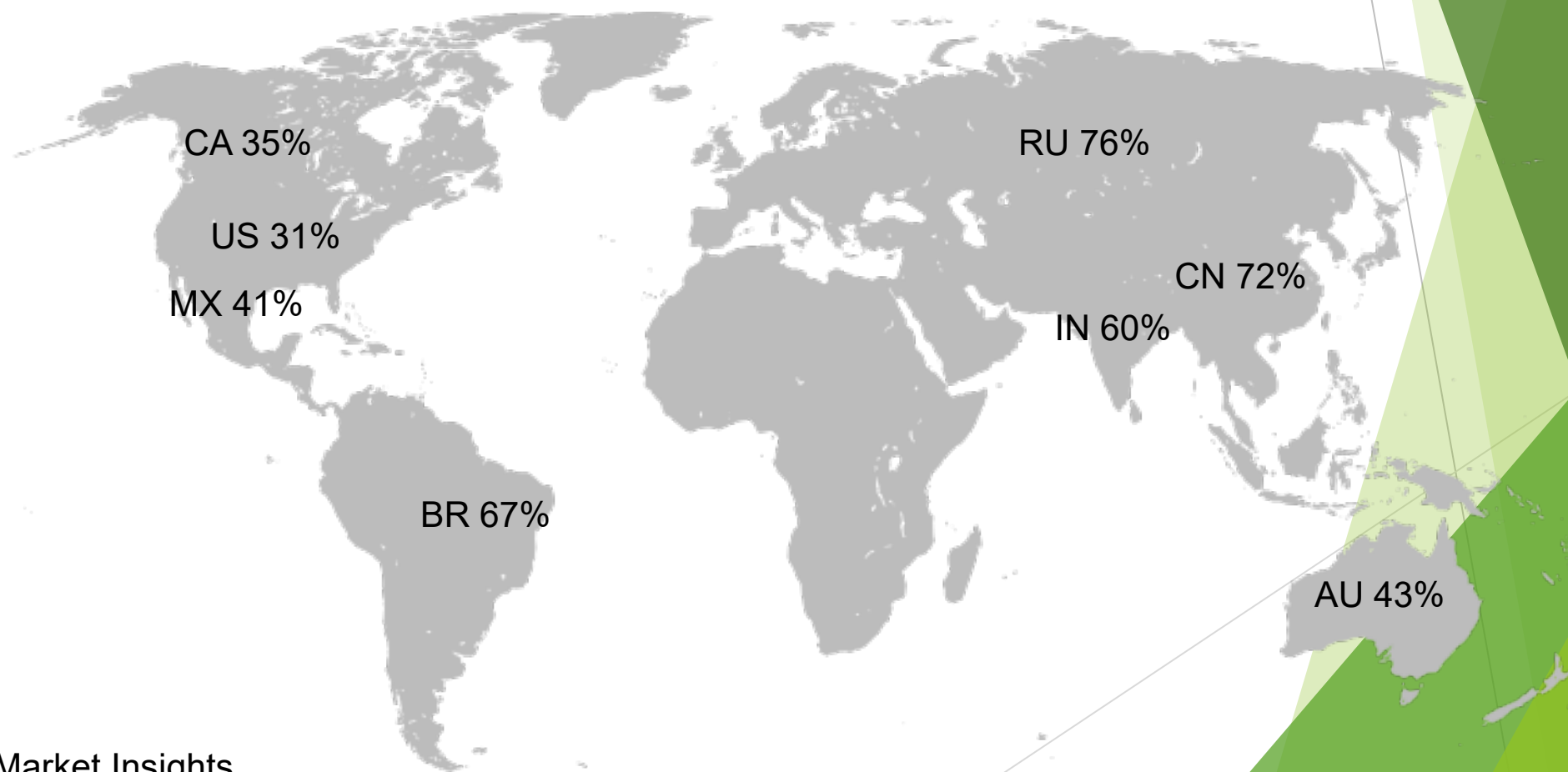
- Finding the “Right” color
- Compatibility with matrix
- Color and pigment stability
- Possible undesirable aromas / flavors
- Higher costs? Changes in the process?

Opportunities:

- Consumer perception / increased demand
- Standardizing formulations!!!
- Added value: potential health benefits?
- Coloring foodstuffs (i.e., natural plant extracts or concentrates) in place of coloring additives.

Trends Towards Color from Naturals Sources

- Proportion of consumers that report to be very/extremely concerned about food colorings





CLEAN LABEL CONFERENCE

May 24-25, 2022. Itasca, Illinois

Recent Research on Anthocyanin-based Colorants

M. Monica Giusti, Ph.D.

The Giusti Phytochemicals Laboratory.



<https://u.osu.edu/giustilab/>



Stabilization and Color Enhancement of Anthocyanins

The anthocyanin chemical structure

Horticultural factors

Copigmentation

Metal complexation

Anthocyanin-protein interactions

Pyranoanthocyanins

Microencapsulation



Horticultural Factors Affecting Phenolic Accumulation

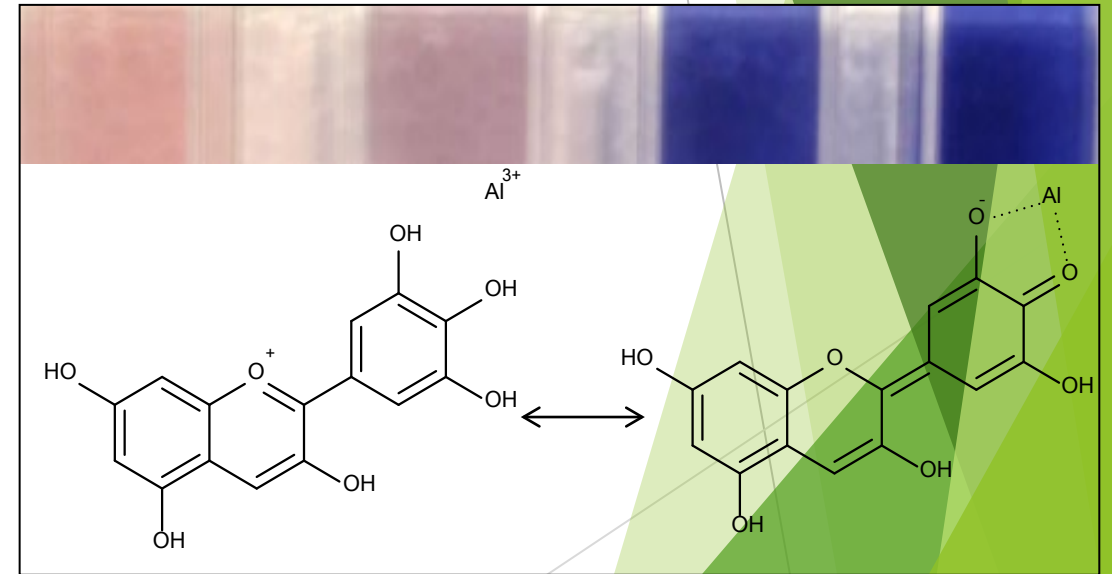
- ▶ Plant domestication can alter (reduce) anthocyanin and phenolic content
- ▶ Cultivar selection and growing conditions affect pigment concentration and composition
- ▶ Insect infestation on blueberry induced phenolic accumulation and altered anthocyanin profile



Metal Chelation Affects Anthocyanin Color and Stability



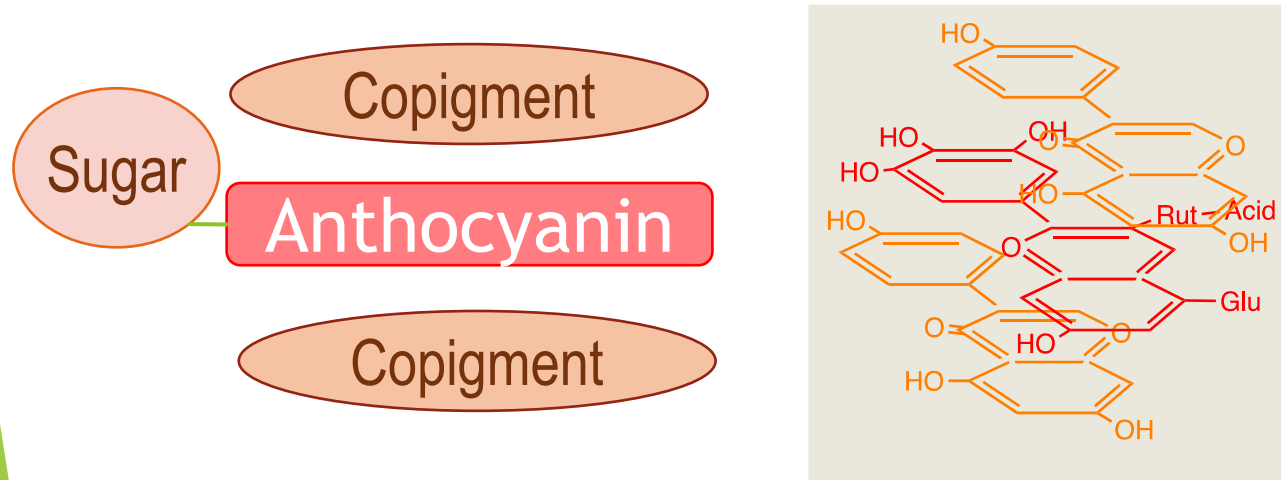
- Evaluate the effect of anthocyanin structure on color expression of chelate
- Investigate stability of chelates



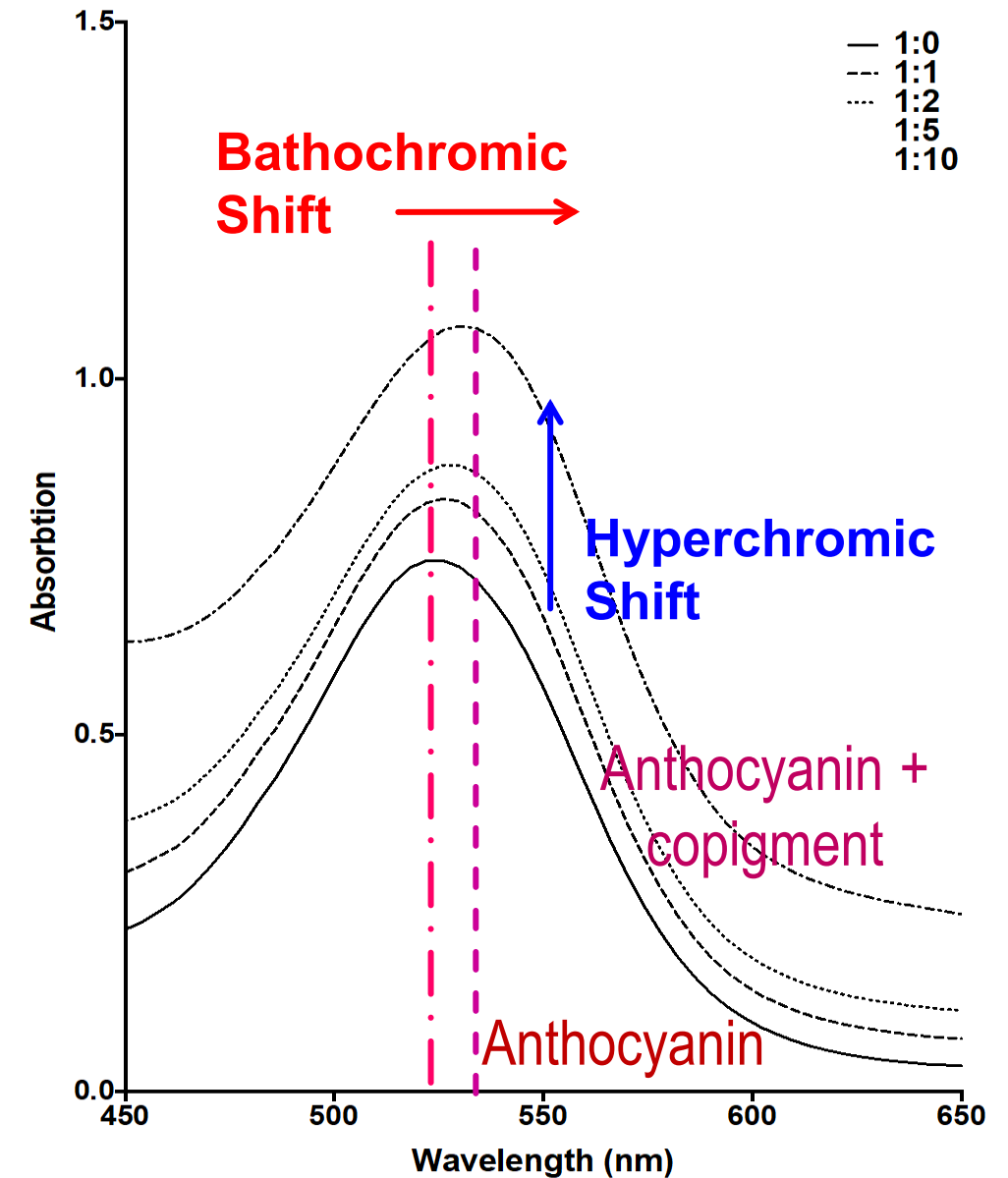
Sigurdson, GT; Robbins, RJ; Collins, TM; **Giusti, MM**. 2016. Metal Ions & Cyanidin. *Food Chem.* 208: 26-34. Sigurdson, GT; Robbins, RJ; Collins, TM; Giusti, MM. 2017. Spectra & Color of Metal Chelates of Acylated Cyanidin." *Food Chem.* 221: 1088-1095. Tang, P; Giusti, MM. 2020. Metal Chelates of Petunidin Derivatives Enhanced Color and Stability. *Foods* 9, 1426. <https://doi.org/10.3390/foods9101426>. .

Anthocyanin Copigmentation

Anthocyanin color may be enhanced and stabilized by co-pigments

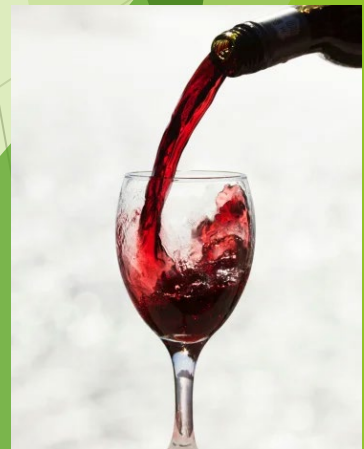


Intermolecular Copigmentation



Pangestu, NP; Miyagusuku-Cruzado, G; **Giusti, MM**. 2020. Copigmentation & Anthocyanin Stability. *Foods* 9 (10), 1476.. Ren, S; Jimenez-Flores, R; Giusti, MM. Interactions of anthocyanin and whey protein: A review. *Comp.Rev Food Sci Food Safety*. CRF3-2021-0442.R1. Gordillo, B; Sigurdson, GT; (...); Giusti, MM. (2018). Color and stability of naturally copigmented anthocyanin-grape colorants. *Food Res Int*, 106, 791-799.

Will this stain ever fade?



By Unknown Author, licensed under CC BY

Pigments in Wine



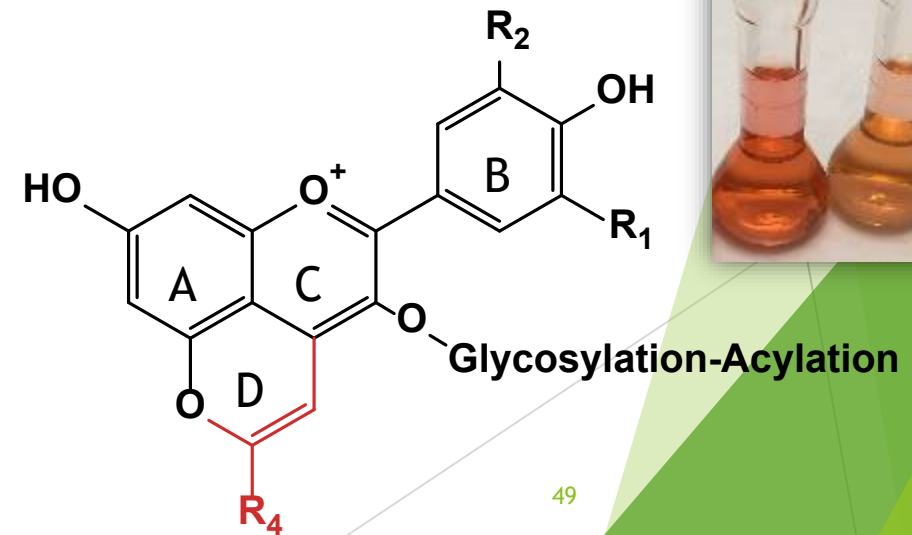
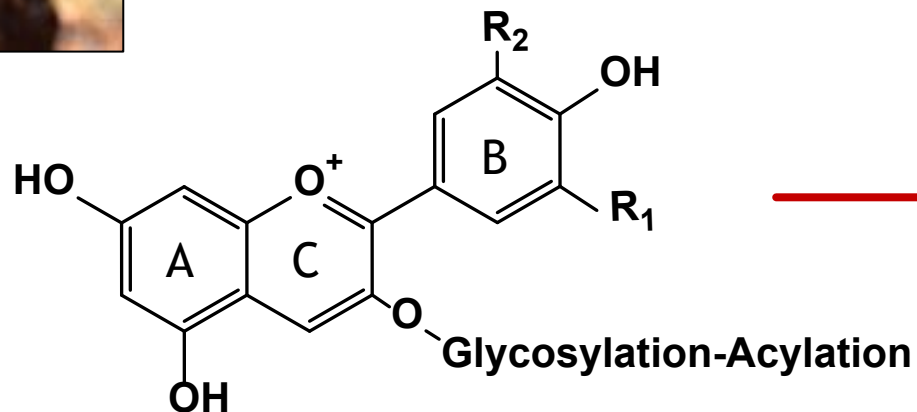
Young wine:
Anthocyanins¹
from grapes



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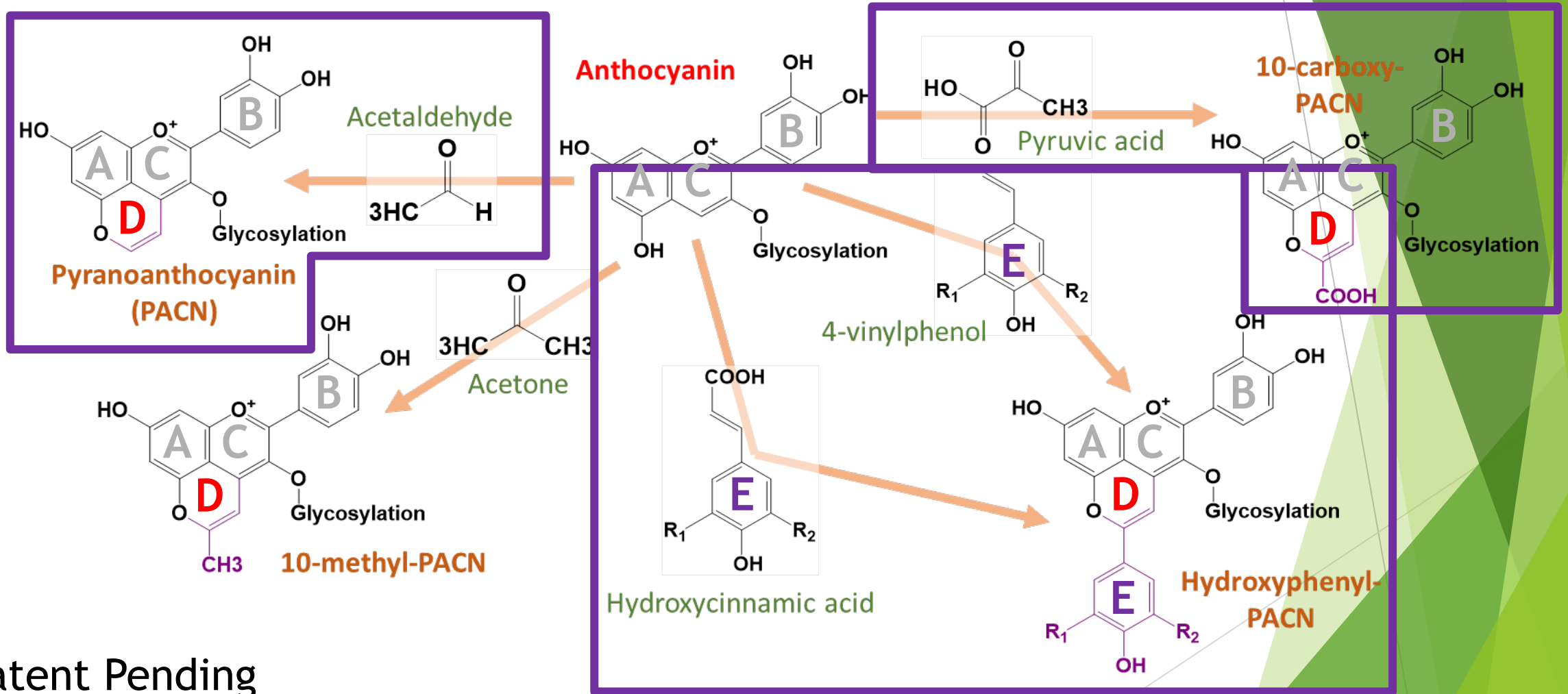
Aged wine:
Pyranoanthocyanin

- Formed during wine fermentation¹
- Higher stability²



1. Sigurdson, G., Tang, P., Giusti, MM. (2017). *Annu. Rev. Food Sci. Technol.* 8:261-80
2. Sun, J., Li, X., Luo, H. et al. (2020). *J. Agric. Food Chem.* 68: 2783-94

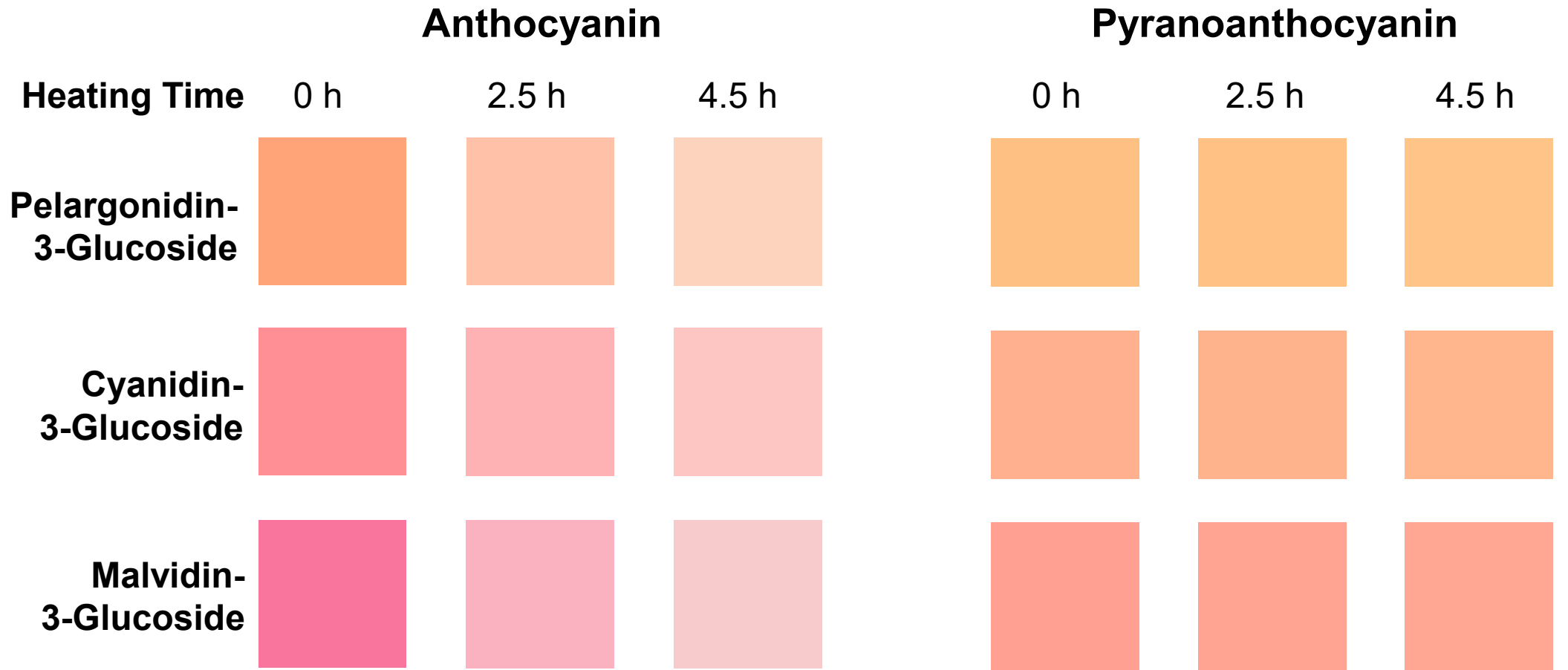
Types of Pyranoanthocyanins (PACN)



Patent Pending

Zhu, X, **Giusti, MM**. 2021. PACN formation by Cyanidin and pyruvic or caffeic acids. Food Chem. 345:128776. Miyagusuku-Cruzado, G; Voss, DM; Giusti, MM. 2021. Anthocyanin & Cofactor Structure on PACN formation Efficiency. Int. J. Mol. Sci. 2021, 22, 6708.

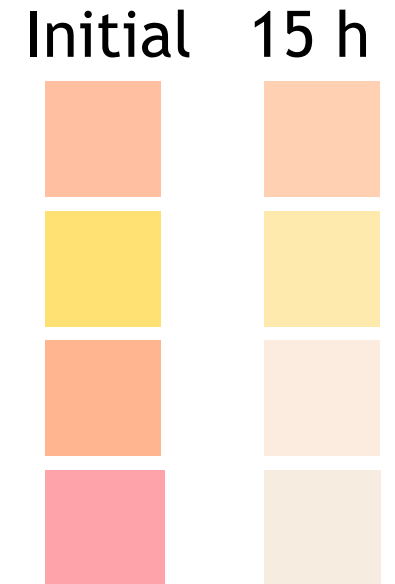
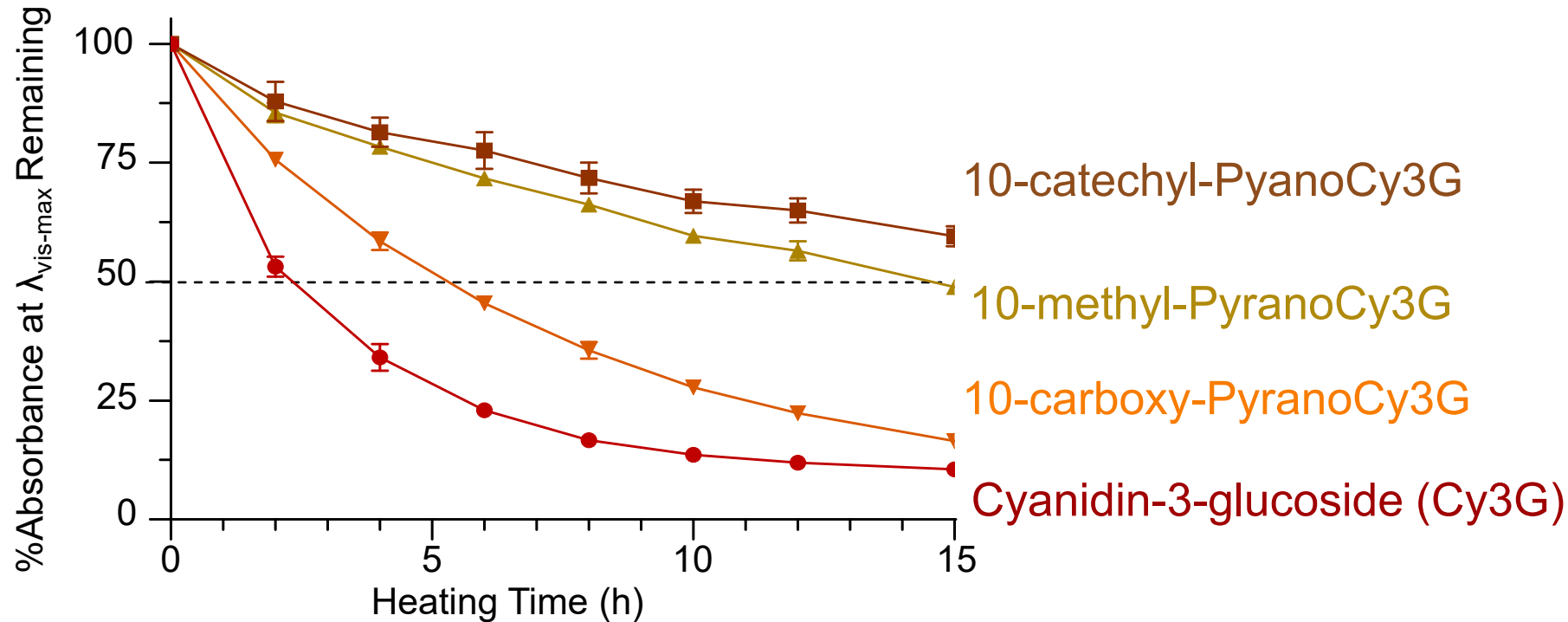
Pyranoanthocyanins: Higher Heat Stability



Color swatches represent CIE L*a*b* values of heated pigmented solutions (pH 3.0) based on visible light absorbance spectra.

Heat Stability of Color

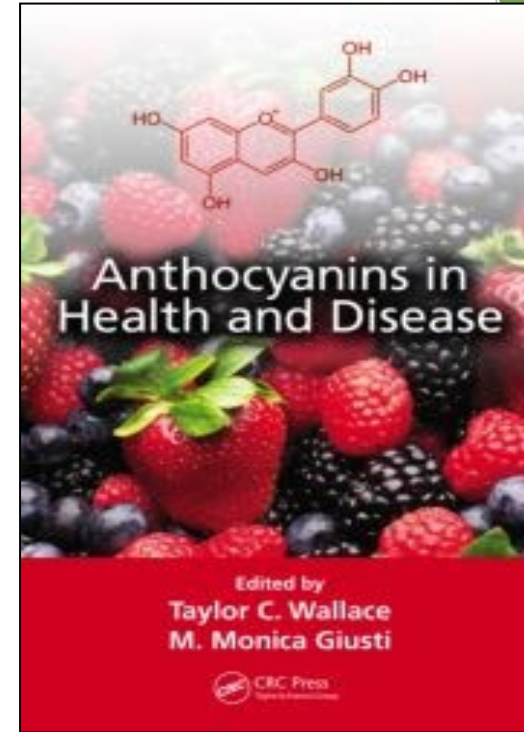
Color changes with heat



- Pyranoanthocyanins were 2-9X more stable than anthocyanins with 90°C heat
- 10-Catechyl-PyranoCyanidin-3-Glucoside had the most stable color

Anthocyanin Bioavailability and Bioactivity

- ▶ Anthocyanin stability in the GIT
 - ▶ Starting from the oral cavity
- ▶ Chemoprotective effects of anthocyanins
- ▶ Anthocyanin penetration in the skin - cosmetics



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Some Final Considerations



- ▶ Universal color solutions do not exist
- ▶ Creating new products will be easier than color matching old formulations
 - ▶ Some changes in the process may be needed

Transitioning from synthetics can be challenging

Trix

Artificial vs Natural Colors



NOW



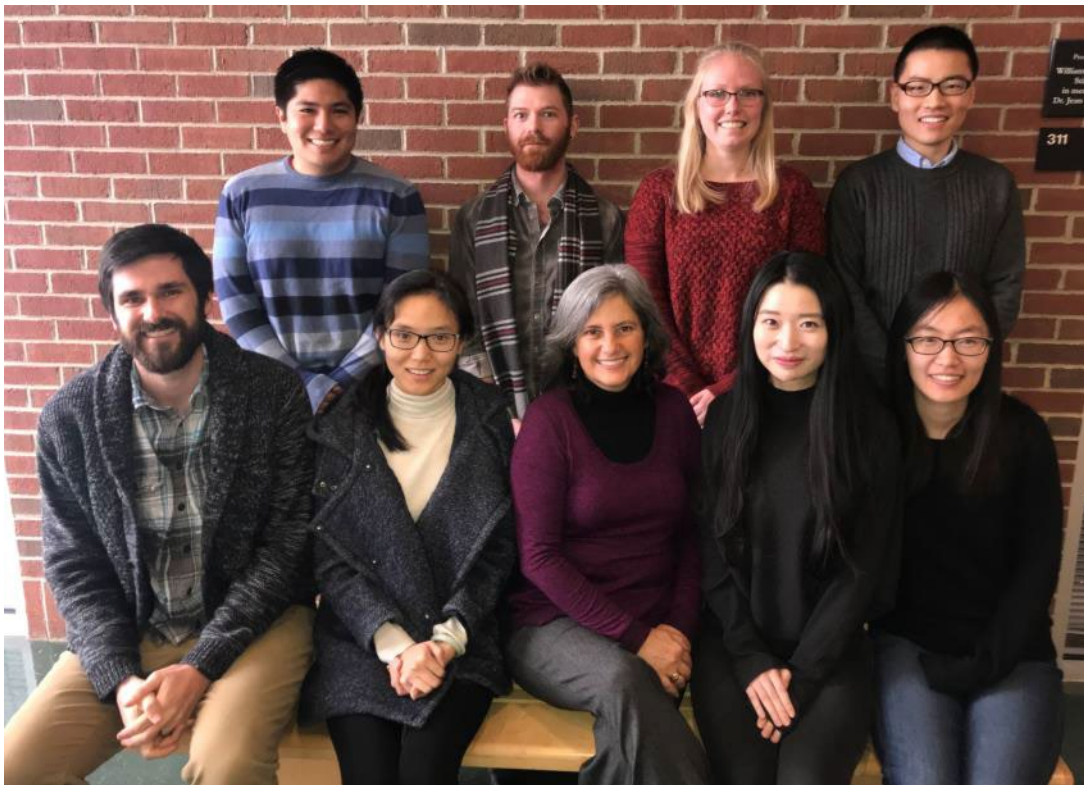
~~**FUTURE**~~

PAST

...Some Final Considerations



- ▶ Work with suppliers you trust
 - ▶ Colorant companies will work with you!
 - ▶ Solutions will be based on application and needs
- ▶ Costs may increase, but customers may be willing to pay more
- ▶ Colors from nature may provide more than color
 - ▶ Health benefits?
- ▶ There is plenty to learn in this fascinating field



Thank you!



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